

# **Dependable Memory Techniques for Highly Reliable VLSI System**

**JST/CREST/DVLSI Meeting, June 9, 2012**

**Masahiko Yoshimoto, Kobe Univ.**

**Hiroshi Kawaguchi, Kobe Univ.**

**Makoto Nagata, Kobe Univ.**

**Koji Nii, Renesas Electronics**

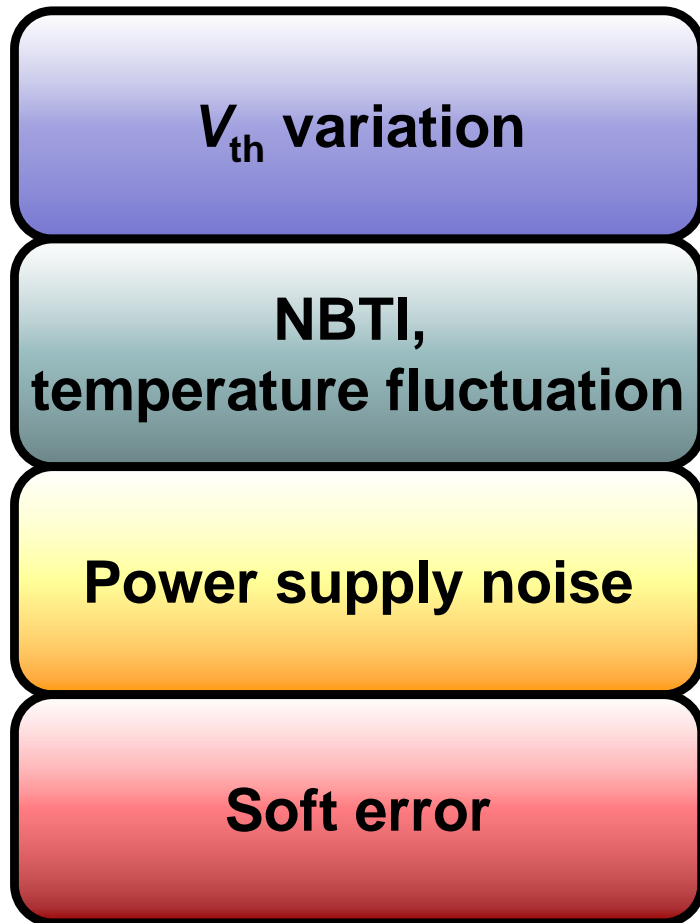
**Shigeru Oho, Nippon Institute of Technology**

**Yasuo Sugure, Hitachi, Ltd.**

# Dependability degradation factor

---

## Dependability degradation factor



## Improvement / tolerant technique

---



- QoB Cache
  - FGVC memory (with BIST)
- 

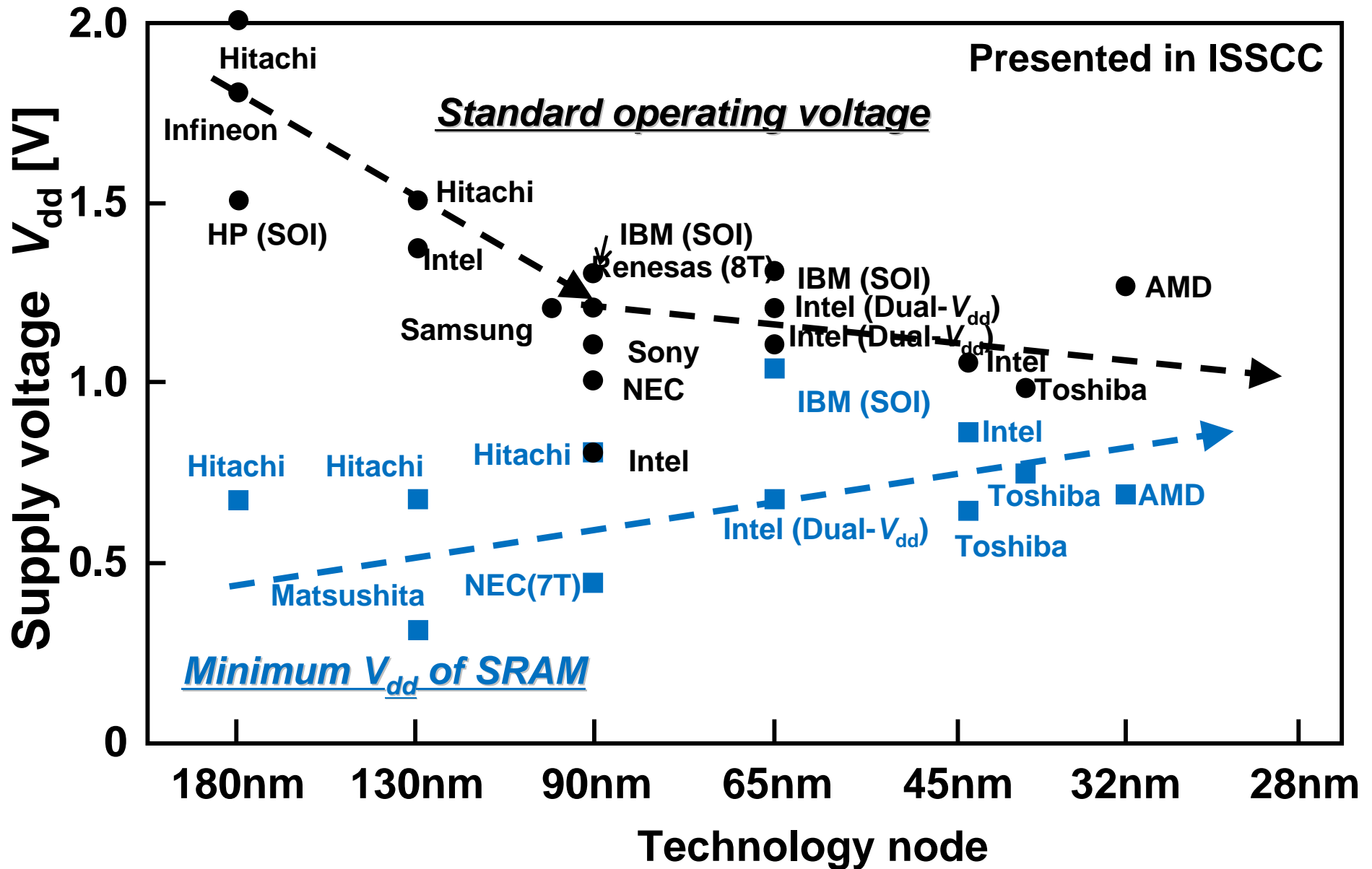
- Power supply noise filter
  - Autonomic dependable memory with ODM
- 

- Soft error tolerant memory cell
  - Lockstep with QoB multicore
- 

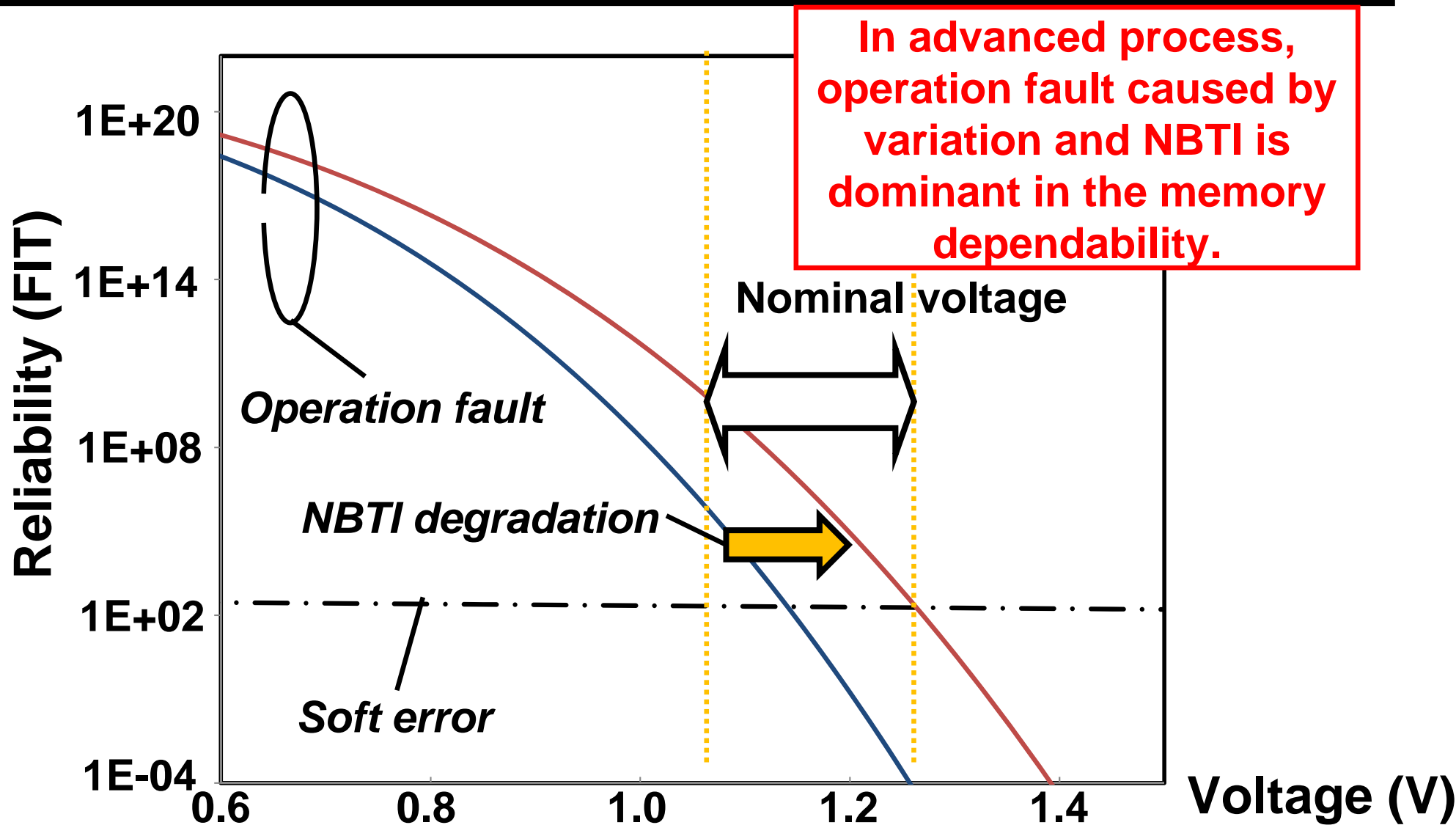
QoB: Quality of Bit

FGVC: Fine-Grain Voltage Control

# SRAM operating voltage trend



# Dependability evaluation with operation fault and soft error

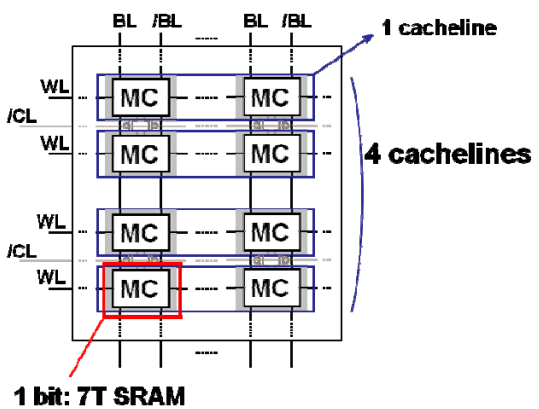


**Margin improvement and soft error tolerant technique is necessary.**

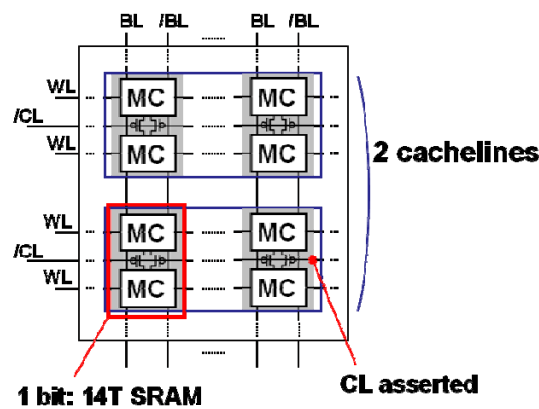
# Associatively-Reconfigurable Cache with QoB SRAM

## Proposed cache memory

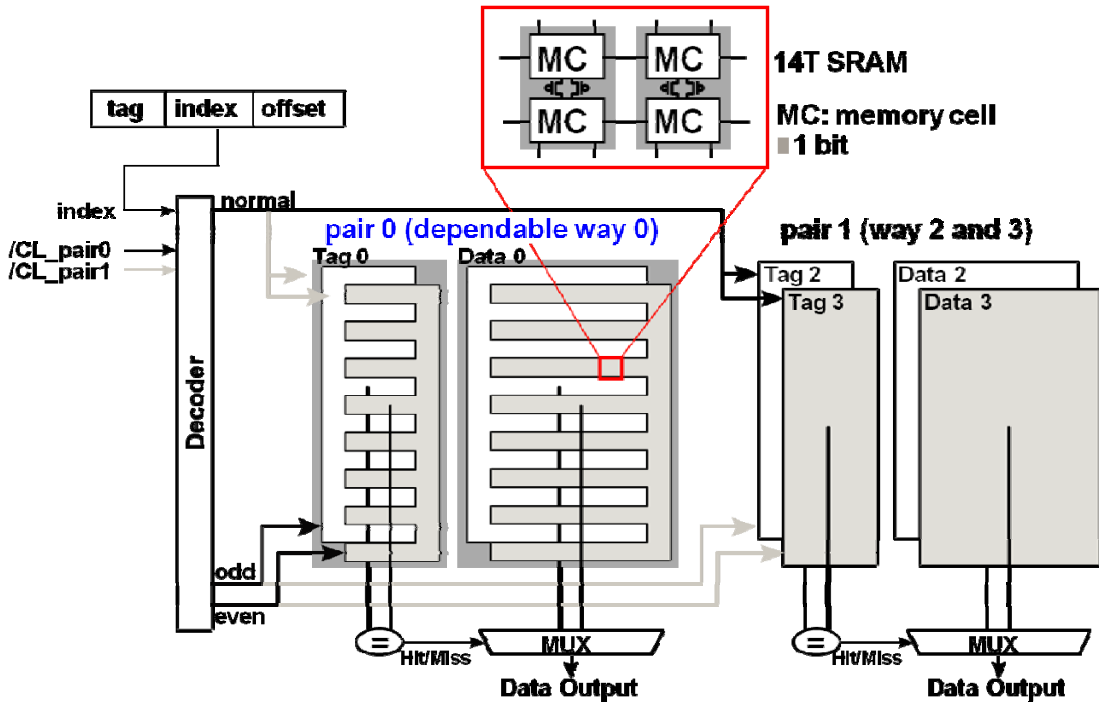
### Normal mode operation



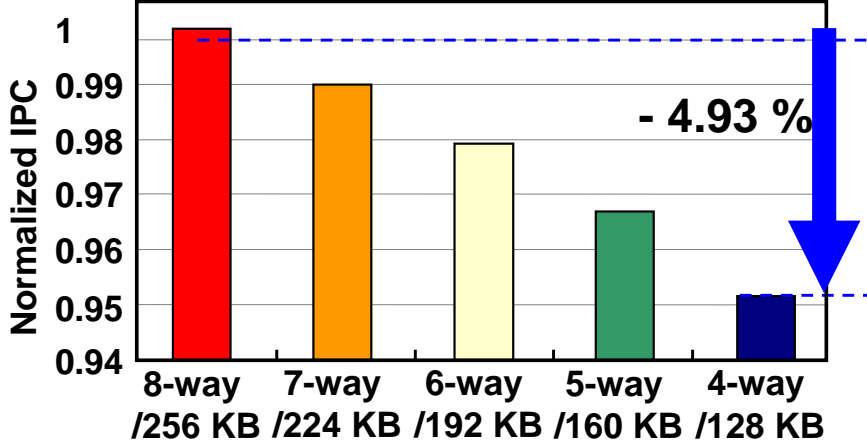
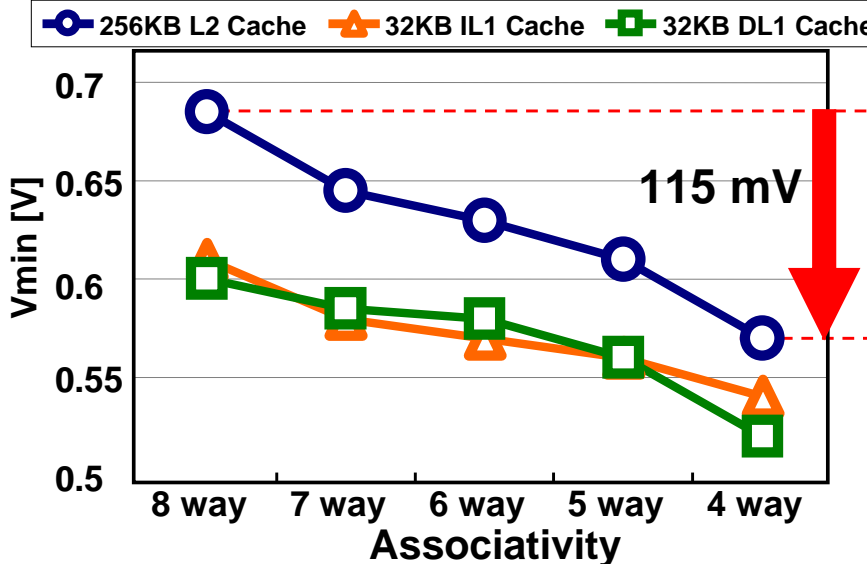
### Dependable mode operation



Consist **one dependable way in dependable mode operation** by pair structure of cache ways and QoB SRAMs

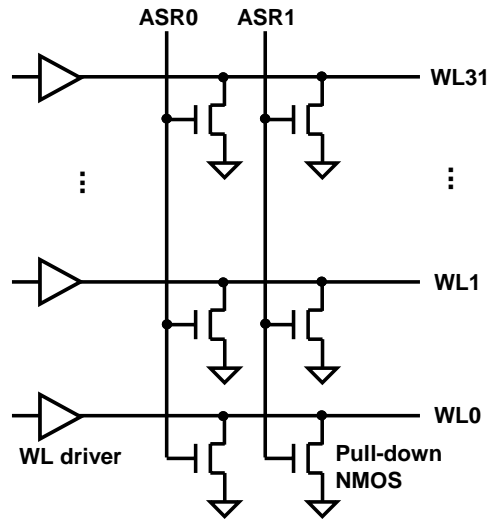


## Minimum op. voltage and Performance evaluation

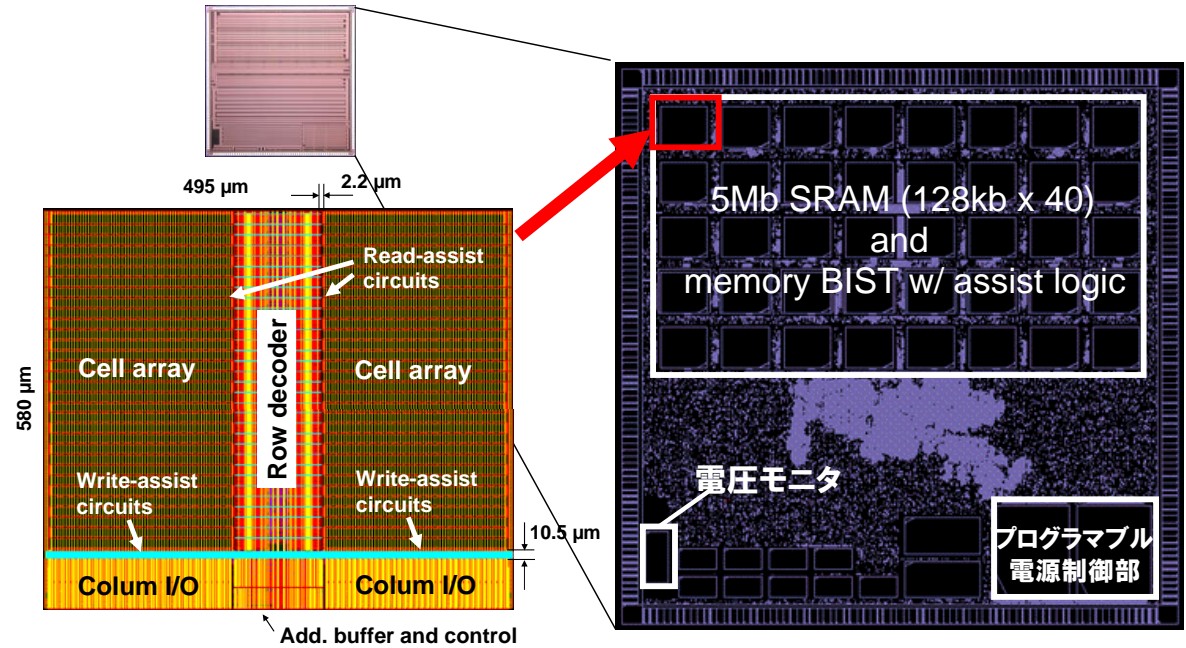


**115 mV Vmin improvement** with only **4.93% IPC degradation**  
**Prop. cache can trade off processor performance for reliability**

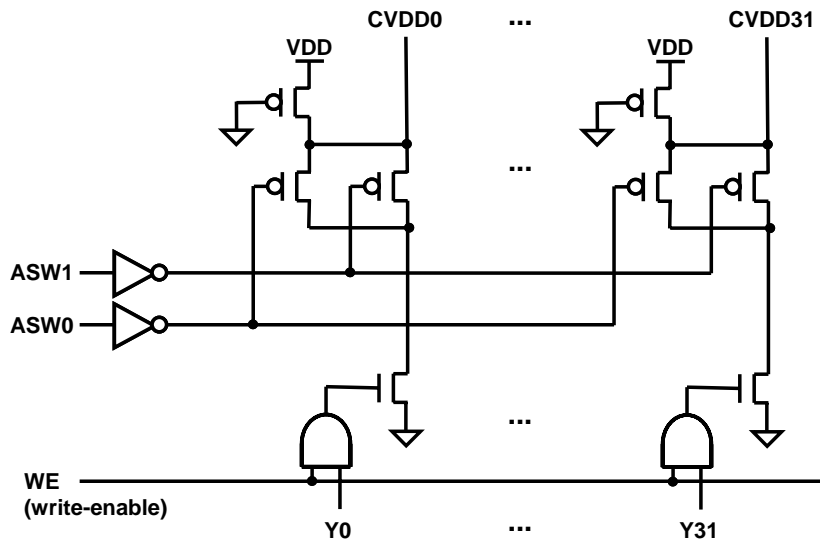
# Fine Grain Voltage Control (FGVC) SRAM



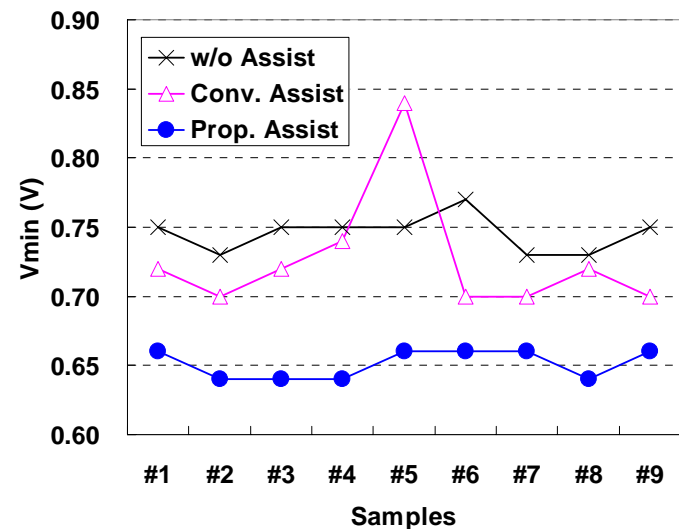
Read assist circuit



TEG chip and 128-Kb SRAM layout



Write assist circuit



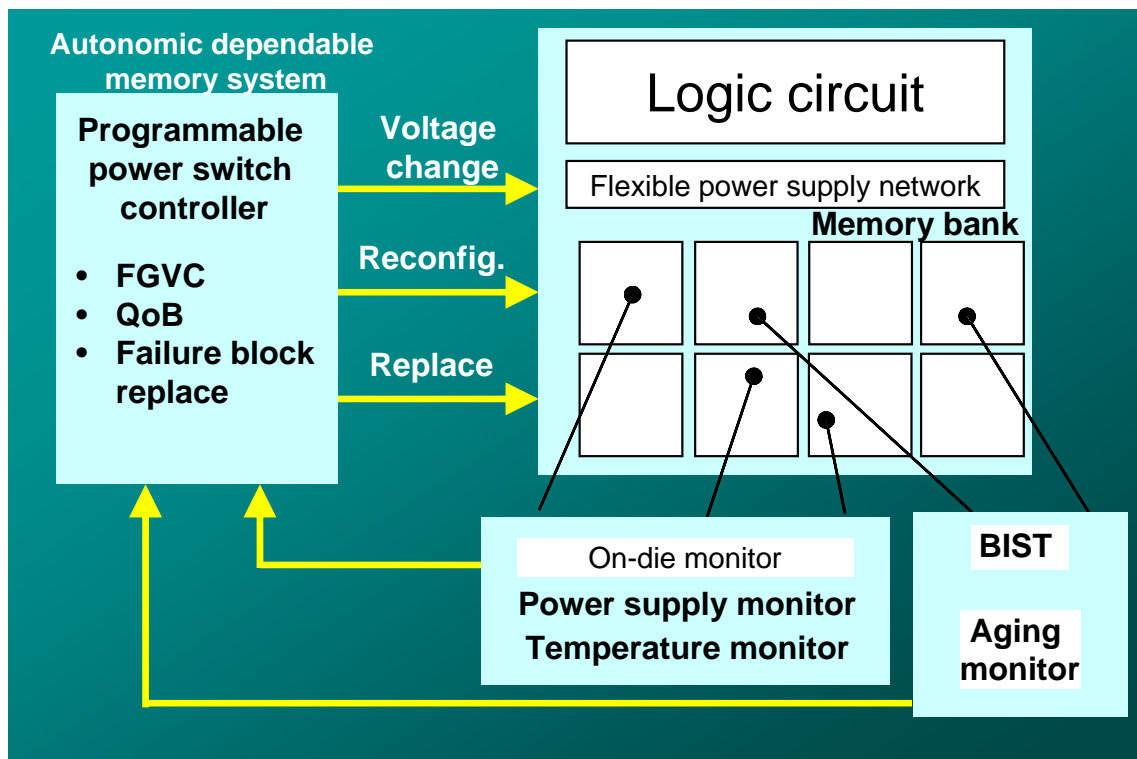
Measurement result

# Autonomic dependable memory chip

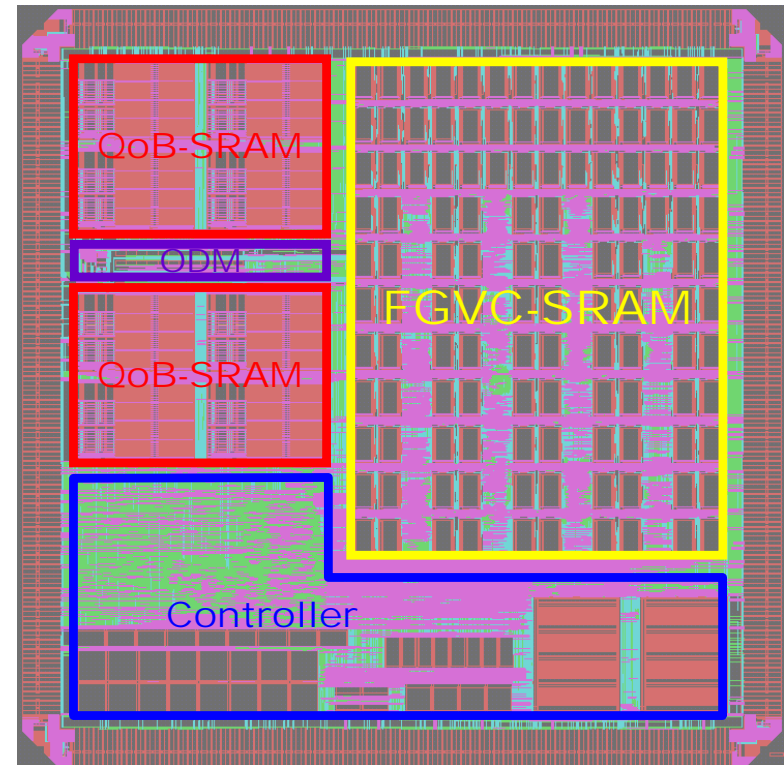
## Confirmation of SRAM margin improvement scheme and failure detect technique.

- QoB-SRAM and FGVC-SRAM are implemented.
- Autonomic control logic applying BIST and power supply noise monitor are combined with QoB and FGVC SRAM.

Block diagram

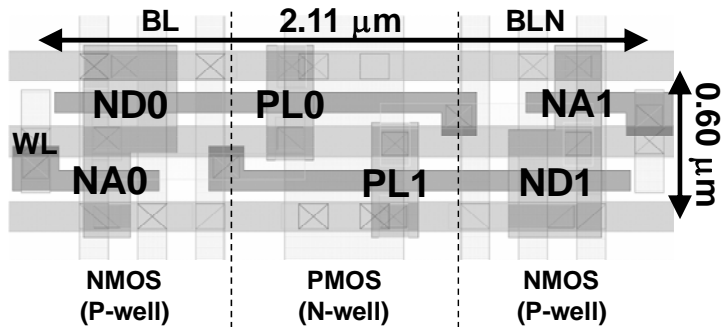


Chip layout

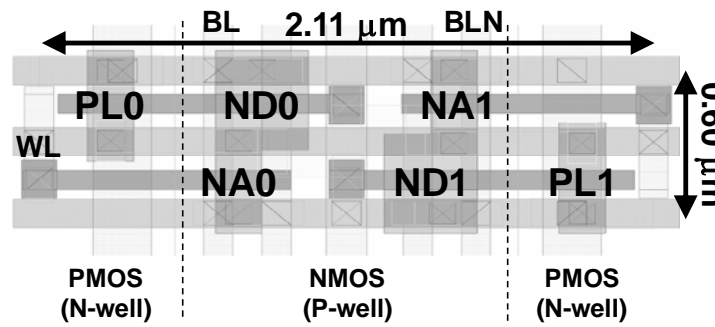


(40nm process, 5mm x 5mm) 7

# MCU tolerant 6T SRAM cell layout



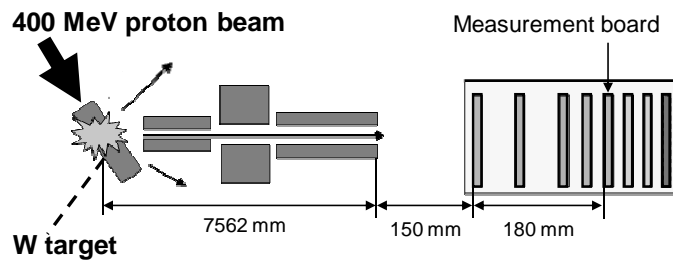
(a) Conventional NPN 6T cell



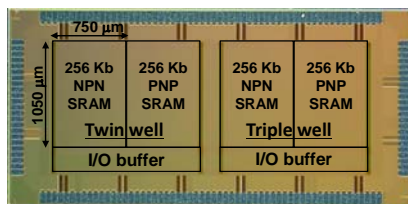
(b) Proposed PNP 6T cell

PMOS-NMOS-PMOS (NMOS-inside) 6T SRAM cell layout is proposed

The proposed layout mitigates horizontal multiple cell upset (MCU)



Neutron acceleration test at RCNP

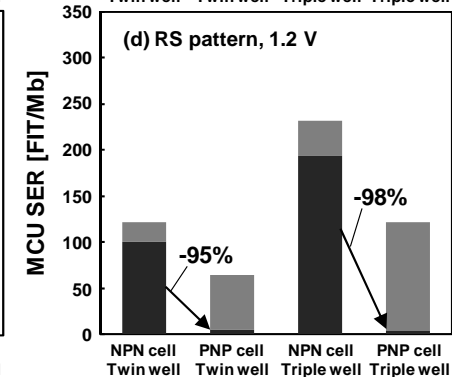
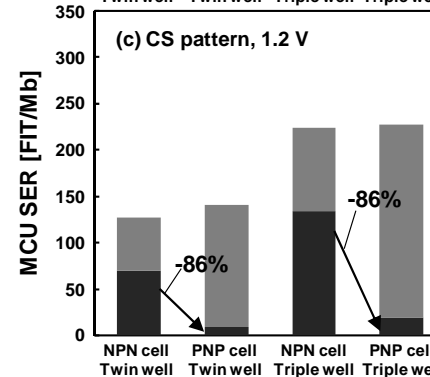
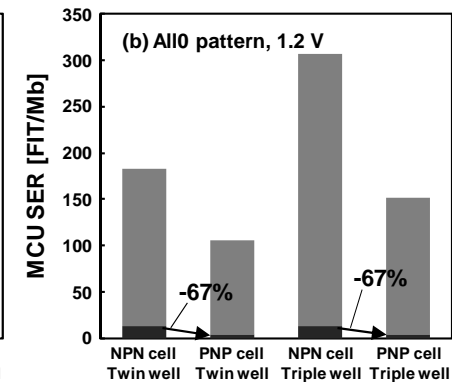
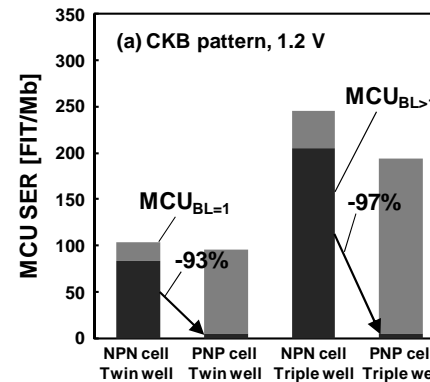


1Mb SRAM TEG



Irradiation board

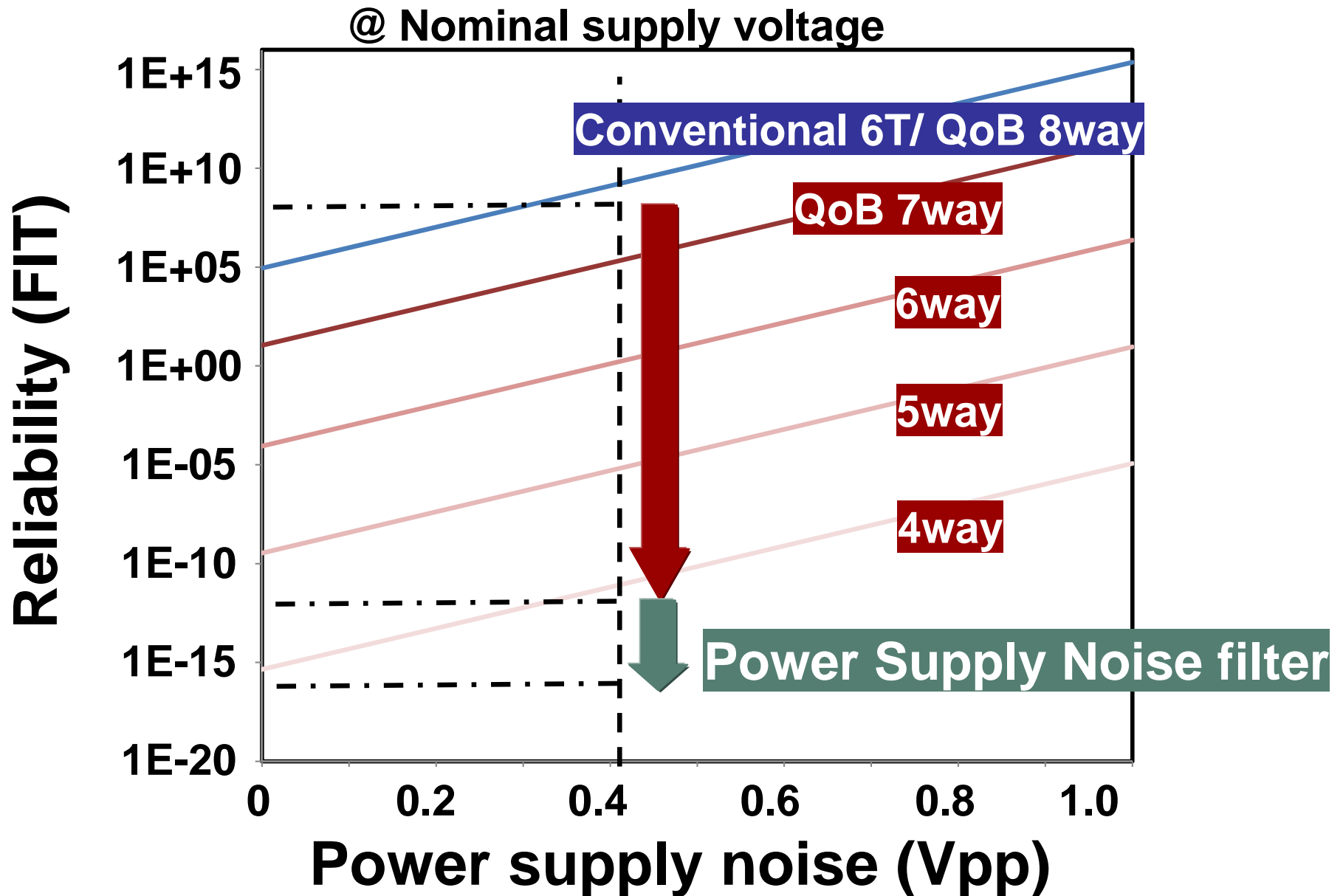
Spallation neutron beam irradiates to the measurement board at RCNP. The measurement board includes 256-Kb SRAMs w/ and w/o triple wells.



Horizontal MCU SER is improved by 67%–98%

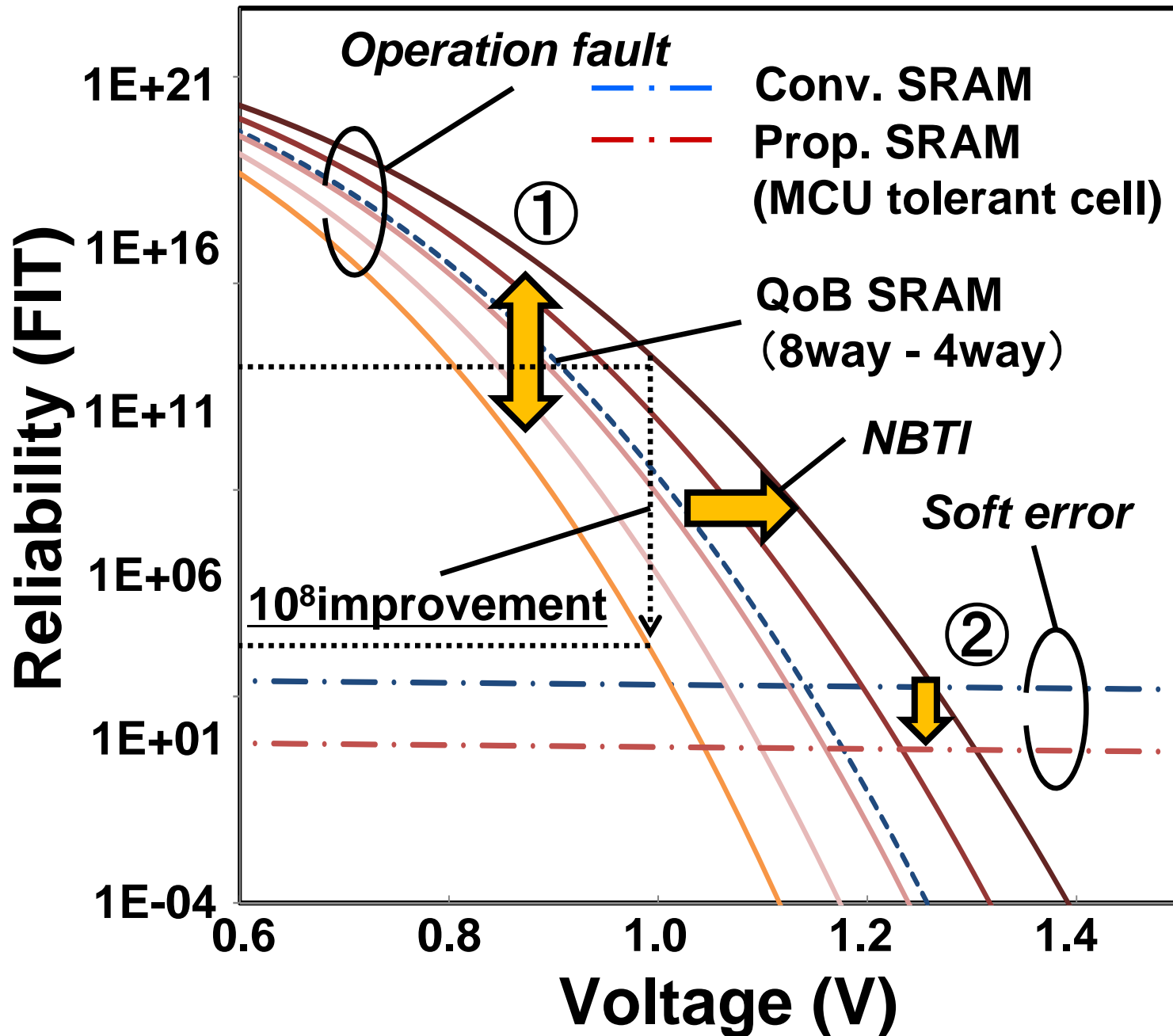


# Power supply noise tolerance



Dependability is improved by QoB cache and noise filter 9

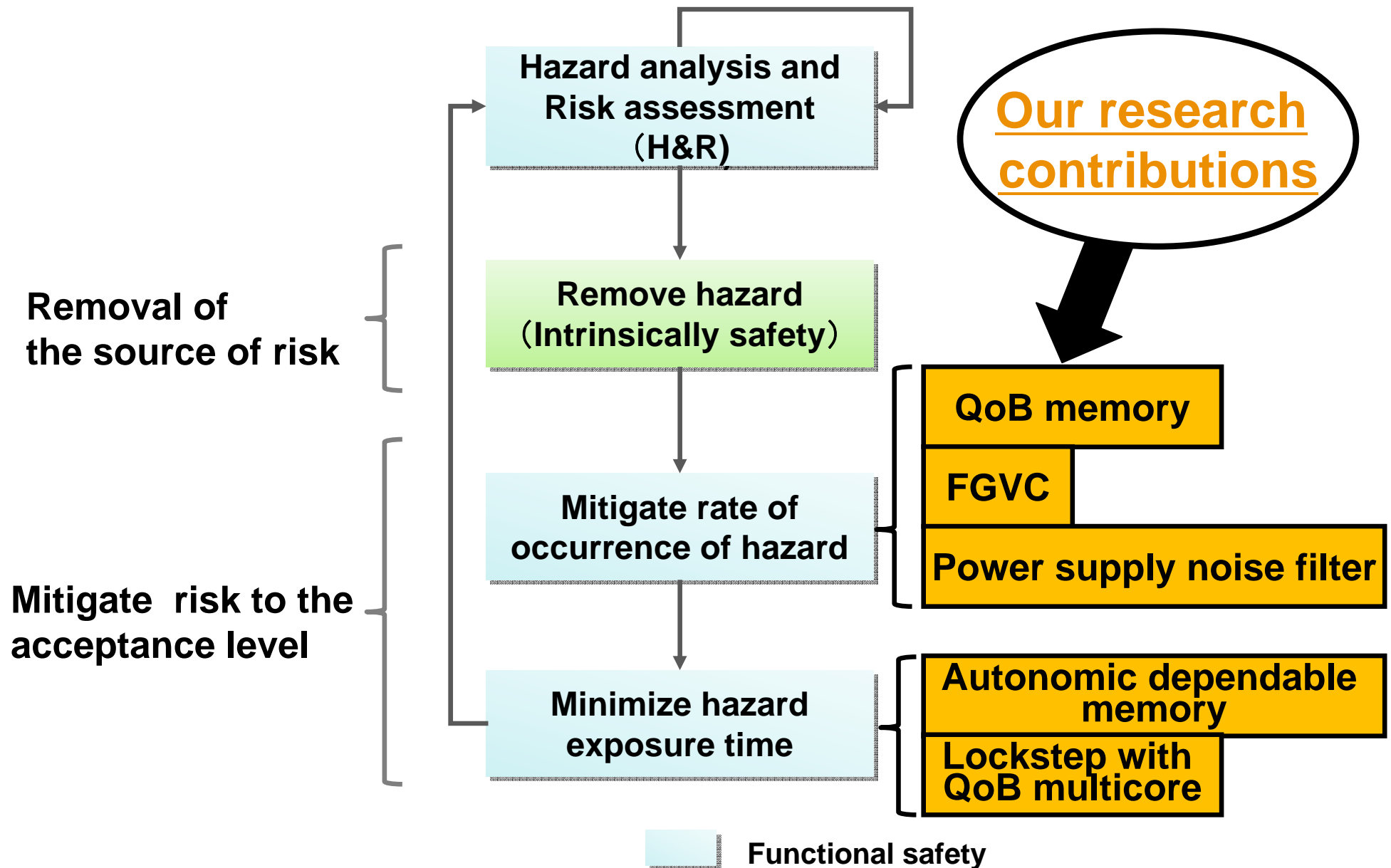
# Reliability improvement evaluation



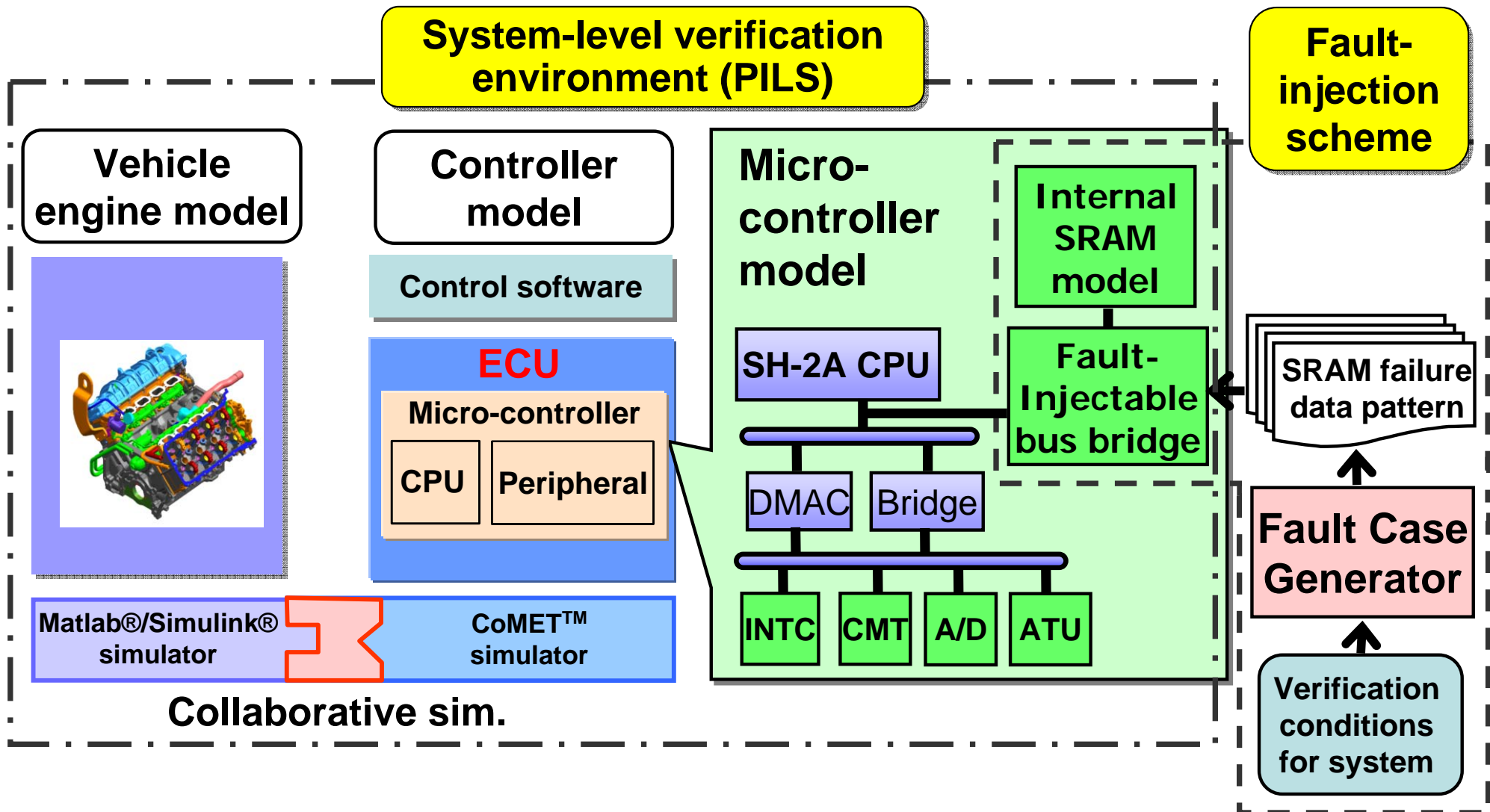
① Operation fault in low voltage region is saved by QoB cache.

② Soft error in nominal voltage region is saved by MCU tolerant cell layout.

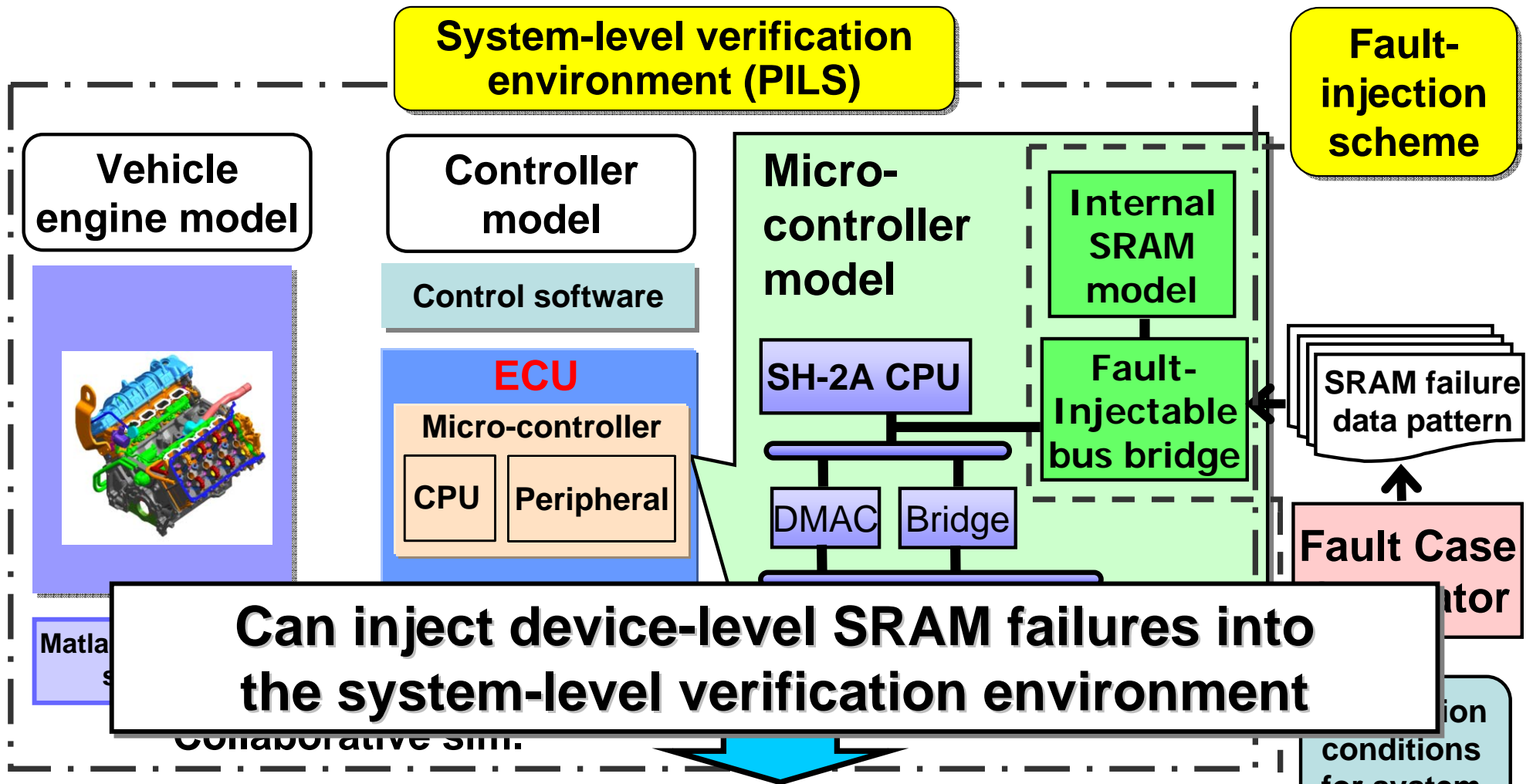
# Functional safety



# Proposed Fault-Injection System (FIS)

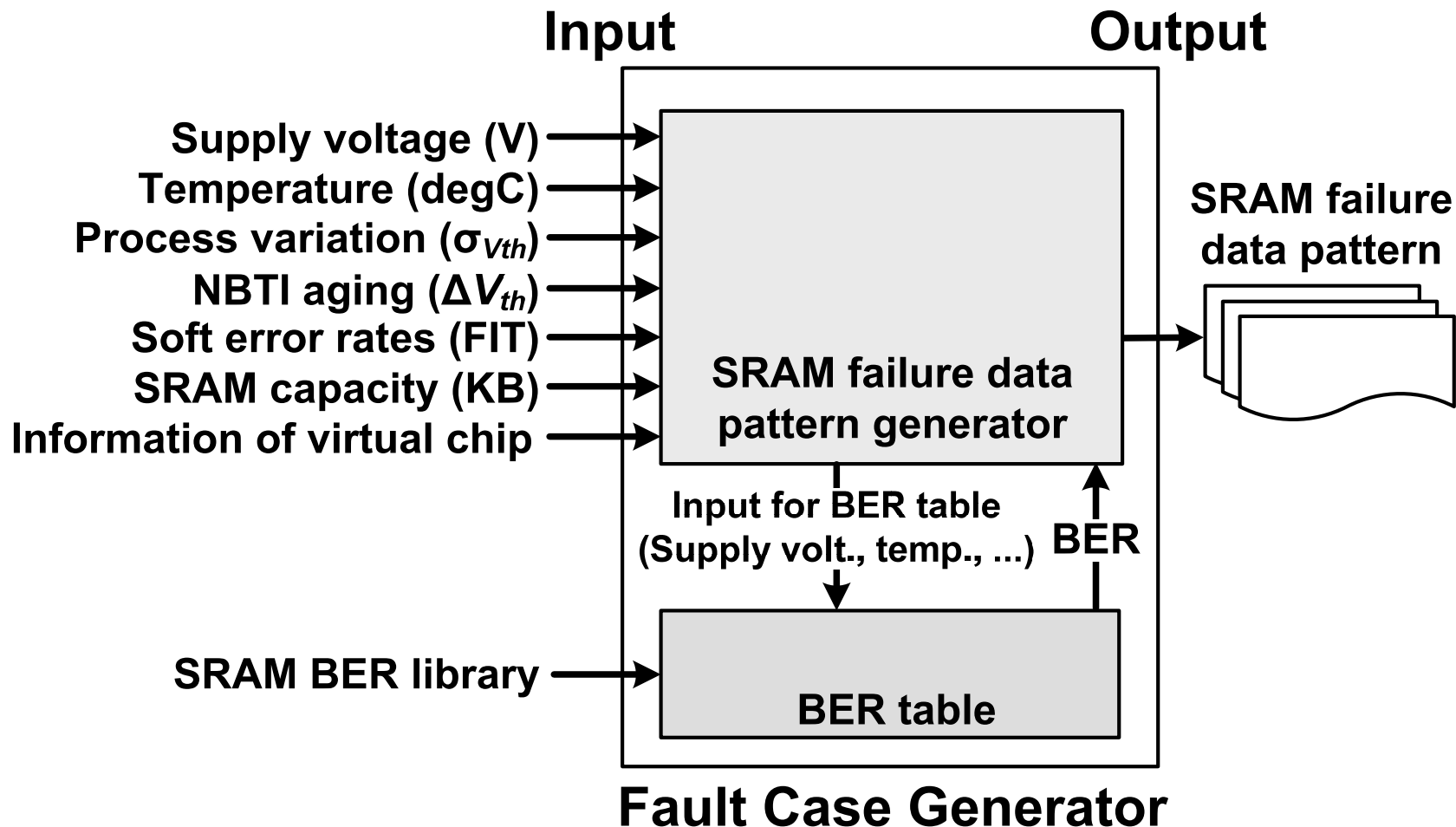


# Proposed Fault-Injection System (FIS)



**The proposed fault-injection system can evaluate the impacts of SRAMs reliability on the operating stability of system**

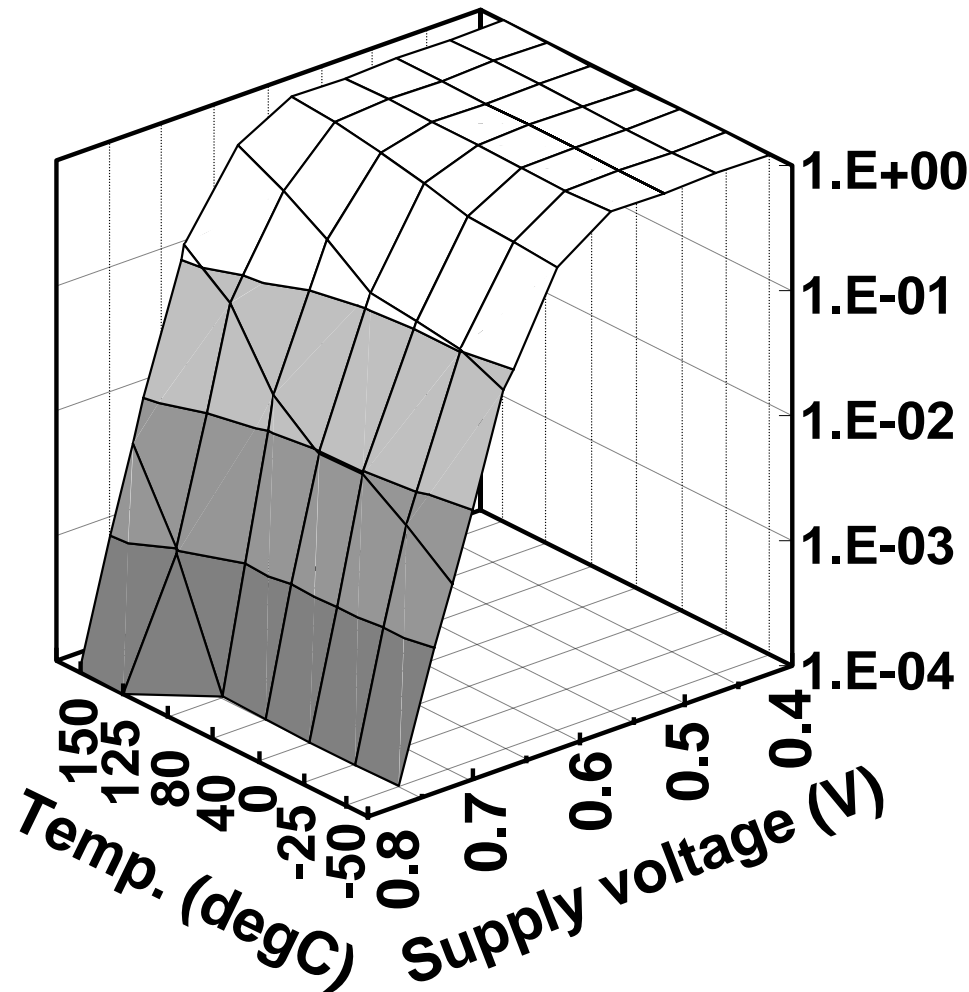
# Fault Case Generator (FCG)



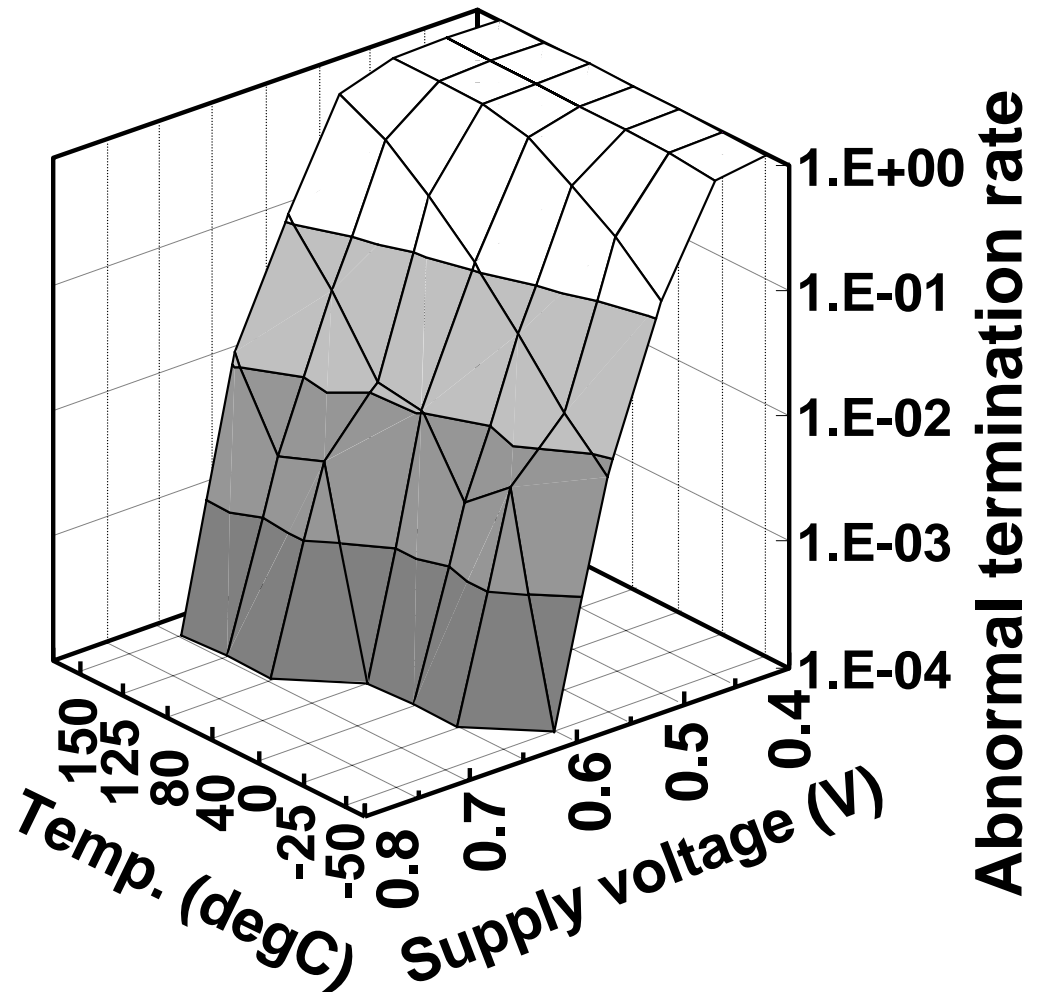
**FCG can generate time-series SRAM failure data patterns correspond to arbitrary waveforms for the power supply noise and operating temperature, and device parameters**

# System-Level Evaluation Result

**ECU System w/ 6T SRAM**



**ECU System w/ 7T/14T SRAM**



**ECU w/ 7T/14T SRAM improves  
the minimum op. voltage by 0.05–0.15 V**

# Summary

---

**Question:**

**What is the definition of “dependability”?**

**Answer:**

**Reliability (FIT) against ...  
variation (mismatch),  
aging (NBIT,HC) and RTN,  
supply noise,  
soft error**

- Reducing SRAM  $V_{min}$  by autonomic controlled QoB and FGVC**
- Power noise monitor and filter**
- SER tolerant design (bitcell and system)**